REFURB SG371-SG606

SECTION 16

Lower Saloon Floor

Repair damaged L/S floor as follows;

1. Remove front platform lino from front step to white line.

2. Remove pan-hard rod castellated nut access plates from N/S & O/S of gangway.

3. Remove access plate block. Clean old sealer from block & chassis rail around castellated nut.

4. Undertake replacement of pan-hard rods as detailed in Section 5.

5. Apply sealer to chassis around castellated nut cap. Fit block into aperture and press home firmly.

6. Apply grease to threads of screws and fit new plate supplied by BAC.

7. Fill gaps between plate & aperture with Aerok 2 pack epoxy filler as per instruction outlined in item 9.

8. Inspect L/S floor for damage, i.e. dents and hollows in composite floor.

9. Fill the dents and hollows with Aerok 2 pack epoxy filler supplied by BAC. A special air gun is used to apply the filler. Only small amounts should be applied at a time and then evenly spread to all areas of concern. After the filler has fully cured it should be buffed using an orbital sander to produce an acceptable finish.

10. Fit new floor covering using Treadfast Trenco 1635 two-part adhesive, both supplied by BAC.